



Dart Aerospace Ltd.
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D3674-045
Job Sheet 186943-A



Part No: D3674-045

Job Qty: 2 ea

Part Name: Roller Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/12/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP rev: A RQ Verified by: DD 16.06.24

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw	2 pcs	12/7/18	12/7/18	0.00	0.09	Bandsaw1		
110	CNC Vertical Machining	2 pcs	12/7/18	12/7/18	1.14	2.38	HAAS 5 Axis		
120	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Machining-2		
130	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC8 Machining-2		
140	Small Fab	2 pcs	12/7/18	12/7/18	0.00	0.04	Small Fab-4		
150	QC	2 pcs	12/7/18	12/7/18	0.00	0.00	QC5		
160	Packaging	2 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-1		
170	QC21-SA	2 Ea	12/7/18	12/7/18	0.00	0.00	QC21		

Part Op 100 - Cut blanks: 4.50" long
Descriptions: 110 - 1- Machine D3674-5 as per Folio FB482 and Dwg. D3674.
140 - Assemble D3674-045 as per Dwg D3674

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3137-5	Washer	2 pcs (1 ea)	140-Small Fab	5045083
D3674-7	Guide	2 Ea (1 ea)	140-Small Fab	5137815
MS24694-S100	Flat Head Screw	2 Ea (1 ea)	140-Small Fab	5027547

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
140-Small Fab	D3137-5	2	15	0
	D3674-7	2	0	0
	MS24694-S100	2	232	0

Part Specifications

Specifications could not be found.

Plex 12/12/18 10:26 AM dart.leroux.jason



Container No: S137222



Part: D3674-045

Job No: 186943-A

Serial No/Batch: S136343

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/12/10

